

Date: Monday, 1/30/2006 8:08:32 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: ABRASION STRIP		
Job Number	: 25656		Part Number	: D2856600		
Estimate Number	: 10069		Drawing Number	: D2856 REV A		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 1/30/2006 S.O. No. : N/A		Drawing Revision	: A		
Prsh Rev.	: NC		Material	: N/A		
First Issue	: N/A		Type	: PURCHASED PARTS		
Previous Run	: 24328		Due Date	: 2/15/2006 Qty: 216 Um: Each		
Written By	: See COMMENT Below					
Checked & Approved By	: <u>PF</u> 06.01.30					
Comment	: Est. B 02.08.28 Re-format; Added clear & 108 foot roll to Step 2 KJ/RF					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		Comment: PURCHASING Issue P/O: <u>00000466</u> <i>Al 06/01/30</i> Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) - 108 foot roll Specify for Clear Tape
2.0	D2856600	Abrasion Strip
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 216.0000 Each(s) ABRASION STRIP
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached <i>C:\D\0102117 216 ft</i>
4.0	QC6	DIMENSIONAL CHECK
		Comment: DIMENSIONAL CHECK Ensure Material certification comply to Dwg D <u>2856</u> <i>Jan-20</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST164</u> <i>Feb 14/20</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/21
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: ABRASION STRIP

Job Number: 25656

Part Number: D2856600

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 DC

DOCUMENT CONTROL



216 PT.

Comment: DOCUMENT CONTROL

Inspection Level 21

SAC 06/02/22

ZRG

SD 06/02/21

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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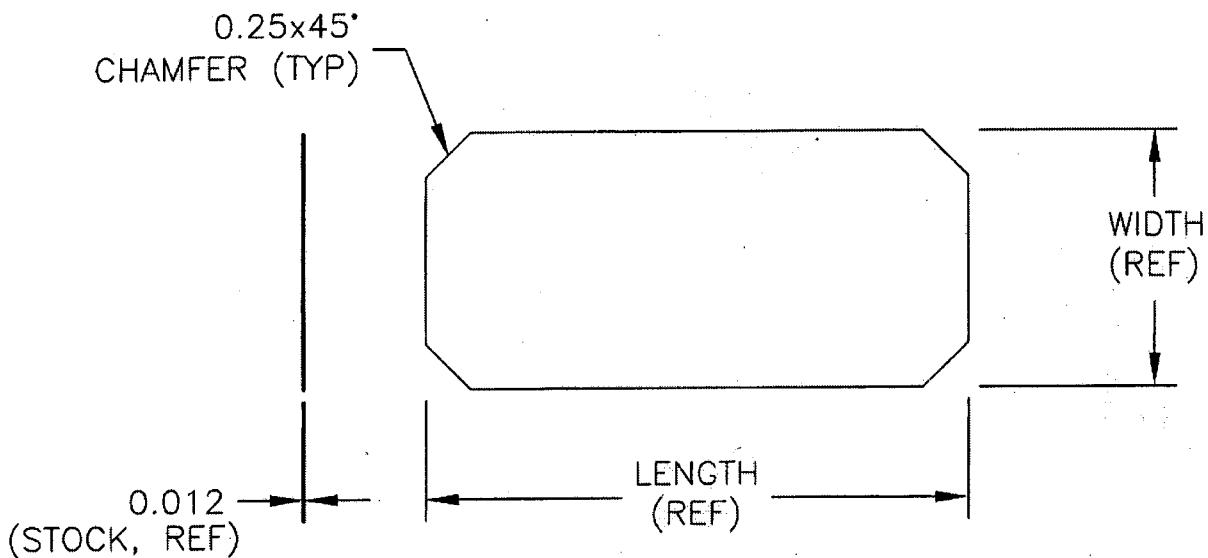
NOTE: Date & initial all entries

DART

DESIGN <i>UP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>f</i>	APPROVED <i>off</i>	DRAWING NO. D2856
DATE 00.11.17		TITLE ABRASION STRIP
A	00.11.17	SCALE NTS
		REV. A SHEET 1 OF 1

RELEASED
00.11.24 *[Signature]*

SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)

THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH LENGTH

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *25656*

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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3M Canada Company / Compagnie 3M Canada
CERTIFICATE OF CONFORMANCE

THIS IS TO CERTIFY THAT THE PRODUCT IDENTIFIED BELOW COMPLIES
WITH CURRENT MANUFACTURING STANDARDS.

CUSTOMER P.O.: 31599

CUSTOMER ITEM: 8681HS-6

ITEM DESCRIPTION : 8681HS PROTECTIVE TAPE SKIP SLIT CLEAR

DIMENSION/SIZE/TYPE: 6 IN X 36 YD

SHIPPED QUANTITY : 2 UNIT: ROLL

ORDER #: H59765-001

ITEM ID: 70006148178

SHIP DATE : 02/16/2006

LOT NUMBER

5361

5320

MANUFACTURING DATE

DECEMBER 27, 2005

NOVEMBER 16, 2005

EXPIRY DATE

DECEMBER 27, 2007

NOVEMBER 16, 2007

SHIPPED TO: DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY, ONT.

NOTE: MORE THAN 75% SHELF LIFE REMAINS FOR BOTH LOT NUMBERS

3M Canada Company / Compagnie 3M Canada
P.O. Box 5757, LONDON, ONT N6A 4T1
DATE : 02/16/2006

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02/16/2006
15:58

3M CANADA COMPANY, 3M TORONTO DC, CANADA
PACKING SLIP

PAGE 1

DELIVERY NUMBER:

14945135

SHIP TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY, ONT.
K6A 1K7

SHIPPING DATE: 02/16/2006

TOTAL PIECES:

1

TOTAL WEIGHT:
12.00

SOLD TO:

A E BLAKE SALES LTD
31 ESTATE DRIVE
TORONTO, ON
M1H 2Z2

CARRIER: PUR, STD, ONT, TOR

SHROUDS : 0
SHROUD PIECES : 0
SEPARATE PIECES: 1

CUSTOMER ORDER NUMBER:

31599

ORDER NUMBER

H59765-1

ORDER DATE

02/01/2006

SHIP TO COMPLIMENT: TAG: DART PO 466 / PART D2856600

F.O.B. SHIPPING POINT: CHARGES PREPAID AND NOT CHARGED TO ANY POINT IN CANADA VIA CARRIER(S) OF OUR CHOICE.

PLEASE CALL THIS REPRESENTATIVE IF YOU WANT TO DISCUSS THIS ORDER:

1-800-410-6880

ITEM	SHIP QUANTITY	UNIT	ITEM ID. NUMBER	GRIT	DESCRIPTION DIMENSIONS
001	2	ROLL	8681HS-6 70-0061-4817-8 UPC-021200646829	6	8681HS PROTECTIVE TAPE SKIP SLIT CLEAR IN X 36 YD

***** END OF DELIVERY *****

